This Detail Drawing may not be altered or changed in any manner except by the City Engineer. It is the responsibility of the user to acquire the most current version. **CONCRETE PIPE** 1. COMPLETE RUBBER SLEEVE (ASTM C-443) INCLUDES A MOLDED SEGMENT THAT HOLDS IT IN PLACE. 2. STAINLESS STEEL BAND (9/16" SERIES 316) SECURES UPPER HALF OF RUBBER SLEEVE TO THE PVC HUB. 3. PVC HUB (ASTM C-3034 SDR 35) DRIVE INTO CENTER OF RUBBER SLEEVE AFTER SLEEVE IS PLACED IN HOLE.



- INSERTA TEES SHALL NOT BE USED ON NEW CONSTRUCTION AND ARE ONLY ALLOWED ON EXISTING THICK WALL PIPE MATERIAL, SUCH AS CONCRETE, DUCTILE IRON, AND RIB PLASTIC.
- 2. ALL INSERTA-TEE HOLES SHALL BE MACHINE DRILLED AND CORED AND LOCATED A MINIMUM 12" CLEAR DISTANCE FROM PIPE BELL.

Inserta-Tee			CITY OF	
DRAWING NUMBER: S-2160	DRAWN BY: SR	SCALE: N.T.S.	WILSONVILLE	
FILE NAME: S-2160.DWG	APPROVED BY: NK	DATE: 6/4/14	PUBLIC WORKS STANDARDS	